



Test Certificate

Date: 22.05.09

ACHIEVED VALUE OF 60 GSM - Black Hydrophilic						
Test No.	Quality Parameter	Unit	Test Method	STANDARD VALUE		ACHIEVED VALUE
				MIN	MAX	
1	Weight Uniformity	GSM	EDANA 40.3 - 90 O 113mm Sample	58	62	60.0
2	Tensile Strength	N/5cm	EDANA 20.2 - 89	STANDARD VALUE		149
	M.D.			120	140	
	C.D.			65	80	
3	%Elongation		EDANA 20.2 - 89	STANDARD VALUE		126
	M.D.			90	160	
	C.D.			90	160	
4	Thickness	mm	EDANA 30.5 - 99	STANDARD VALUE		0.46
				MIN	MAX	
5	Strike Through	Second	EDANA 150.4-99	STANDARD VALUE		5.4
				MIN	MAX	

Note:

- 1 Basic Raw Materials : Fiber grade polypropylene, Black Master batch
- 2 Embossing / Bonding pattern : DSN 6396 – 19%
- 3 Sample size
O 113mm for test Sr No. 1
- 4 150 x 50mm for test Sr No. 2&3
- 5 Machine Set parameters for Sr No. 2&3
Distance between jams = 100mm
Traversing Speed = 200mm/min
- 6 Frequency of test – Every two hour
- 7 Water absorption = 60l/m²/10min*
- 8 All values are average values of No of samples across full width of the machine & during production

*Results satisfy EDANA (European Disposables and Nonwovens Association) requirements.

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